

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 7,071,331 B2  
APPLICATION NO. : 10/785244  
DATED : February 23, 2004  
INVENTOR(S) : Dov Diller et al.

Page 1 of 2

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 1, lines 18-19, change “2-(2-(4-dibenzo[b,f]-[1,4]thiazepin-11-yl-1-piperazinyl)ethoxy)ethanol” to -- 2-(2-(4-dibenzo[b,f]-[1,4]thiazepine-11-yl-1-piperazinyl)ethoxy)ethanol --

Column 2, lines 7-8, change “...tetrabutylammonium bromide...” to -- tetrabutylammonium bromide --

Column 2, line 14, change “...recrystallizion...” to -- recrystallization --

Column 2, lines 41-42, change “...the well-know dihydrochloride...” to -- the well-known dihydrochloride --

Column 2, line 55, change “...in the practice opf the present invention...” to -- in the practice of the present invention --

Column 4, line 8, change “...obtainable from quetiapine base by qutemarization...” to -- obtainable from quetiapine base by quaternization --

Column 4, line 49, change “The present invention is certain of its embodiments...” to -- The present invention in certain of its embodiments --

Column 5, line 7, change “The precipitae was collected...” to -- The precipitate was collected --

Column 6, line 64, change “11-piperazinyl dibenzo{b,f}[1,4] thiazepinehydrochloride” to -- 11-piperazinyl dibenzo[b,f][1,4] thiazepine hydrochloride --

Column 7, line 16, change “11-piperazinyl dibenzo{b,f}[1,4] thiazepinehydrochloride” to -- 11-piperazinyl dibenzo[b,f][1,4] thiazepine hydrochloride --

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Column 9, line 9, change "...Recrystallization of Crude OTP Hemifumarate..." to -- Recrystallization of Crude QTP Hemifumarate --

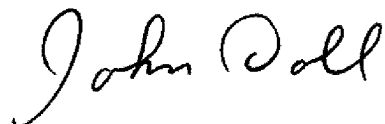
Column 9, line 17, change "a-5,1,0,2-micron filer" to -- a-5,1,0.2-micron filter --

Column 9, line 62, change "11-piperaziny1 dibenzo[b,f]-[1,4]thiazeine" to -- 11-piperaziny1 dibenzo[b,f]-[1,4]thiazepine --

Column 10, lines 60-61, change "11-piperaziny1 dibenzo[b,f]-[1,4]thiazapine" to -- 11-piperaziny1 dibenzo[b,f]-[1,4]thiazepine --

Signed and Sealed this

Seventh Day of July, 2009

A handwritten signature in black ink that reads "John Doll". The signature is written in a cursive, flowing style.

JOHN DOLL  
*Acting Director of the United States Patent and Trademark Office*